

# Anybus X-gateway – Modbus TCP Server – Modbus RTU Slave

The Anybus X-gateway allows you to seamlessly inter-connect PLC control systems and their connected devices between Modbus TCP and Modbus RTU networks.

### **FAST COPYING OF I/O DATA**

The X-gateways primary function is with the fast transfer of cyclic I/O data between the two networks. This offloads your PLC from working with additional calculations. The gateway acts as a Server on the Modbus TCP network and as an Slave on the Modbus RTU network. The data transmission between the two networks is completely transparent with a maximum data capacity of 512 bytes in each direction.



The connection between the two networks is quickly set up in the Anybus Configuration Manager software, included with the X-gateway. No programming skills are needed to set up the X-gateway. As factory default the X-gateways have a pre-defined I/O size of 20 bytes I/O.

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### Features and benefits

- Fast copying of cyclic I/O data between Modbus TCP and Modbus RTU networks (10-15 ms)
- Proven and tested with all PLC manufacturers
- Supports up to a maximum of 512 bytes of Input and Output data in each direction
- Possibility to build web pages displaying and controlling a factory floor process with data from the other connected network
- Fast, dynamic transfer of fieldbus data to e.g. SCADA/HMI/Enterprise level systems based on Microsoft Windows, via the included Anybus OPC server
- Optional control status information added to I/O data for diagnostic purposes
- Robust stand-alone housing for use in harsh industrial environments
- Global free technical support and consultancy

# Modbus TCP Slave interface

Modbus TCP Slave settings can be made either via the built-in web interface, or by importing the provided .EDS file into engineering tool of the controlling PLC.

- Conforms to Modbus TCP v1.0
- Modbus TCP class 0, class 1 and partially class 2 slave functionality
- 10/100Mbit operation in full or half-duplex
- Integrated FTP server provides easy file management using standard FTP clients
- Web server with dynamic data capability and Server Side Include (SSI) capability mail client with dynamic data capability and Event-triggered email handling er-user security framework

- Quality of Service (QoS) available
- DNS Capability
- TCP/IP settings via DHCP/ARP/Anybus IPconfig (HICP)
- Integrated switch allowing for a daisy-chain topology
- 2x RJ-45 ports available simultaneously.

# Modbus RTU Slave interface

Modbus RTU network address settings made via on-board configuration switches

- Complete Modbus RTU slave functionality
- Max 512 bytes of Input and 512 bytes of Output data
- Modbus diagnostics support
- Configuration via on-board DIP switches
- Modbus RTU baudrate 12-57,6 kbit/s
- 1x D-sub 9-pin female network connector



### **TECHNICAL SPECIFICATIONS**

114 x 44 x 127mm or 4,49 x 1,73 x 5,00" 400g or 0,880 lbs -25 to +65 °C or -13 to +149 °F
-25 to +65 °C or -13 to +149 °F
-40 to +85 °C or -40 to +185 °F
24 VDC +/- 20% via 2-pole 5.08 mm Phoenix pluggable screw connector
max. 400mA (Typical 200mA)
Aluminium and plastic
Vertical / Flat*
YES, on both BUS/Ethernet side
IP20, NEMA rating 1
DIN-rail (EN 50022 standard)
via USB port with Anybus Configuration Manager software
n A Y

Size

Read online

File

Certifications	CE, <sub>C</sub> UL <sub>US</sub> , RoHS

Version

## Ordering information

Order Code	AB7641
Included components	Gateway Quick start documentation USB configuration cable Power supply <b>not</b> included  Configuration and Anybus OPC server software is available for download

<sup>3</sup> year guarantee. For purchasing instructions and terms and conditions, see:  $\underline{\text{How to buy}}$ 

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